

## VICTORIAN/REGENT FIXING INSTRUCTIONS

Fix base plate to floor in desired position (see separate sheet for base plate fix).  
With the pole in a horizontal position, slide a few treads onto the pole ensuring that the bottom tread goes at the bottom of the spiral (this tread does not carry a baluster on its leading edge and therefore is recognisable by the absence of a hole at the front).

Having placed tread 1 in the correct position proceed to place some treads over the centre column. If your spiral is a 1321 mm (4'4") diameter, or larger, ensure that the treads with machine screws in the collars are placed alternately with treads without drilled collars. Half of the treads have drilled collars with machine screws, which are tighten with an Allen key (5mm), to ensure that sag on the outer edge of the step does not occur due to the collars being slightly larger than the centre column. **These machine screws are located inside the collars.**

The 1067mm (3'6") and 1194mm (3'11") do not have drilled collars as it is not necessary. Lift the centre column onto the base plate lug and then slide the remaining treads on to the column. Top fix to landing using the bracket supplied (see separate sheet) if you are building your own landing or if you have purchased 1 of our landings slide it over pole and fix as per attached instructions. Place the leading baluster through the front hole of the top tread and the back hole of the previous tread and tighten finger tight, along with any intermediate balusters if applicable. The top baluster (or newel post) passes through the landing, and through the back hole of the top tread. Place the handrail on top of the balusters and carefully screw the machine screw supplied into the top of the baluster ensuring that the thread does not cross. Now, starting at the top and working down the spiral, spanner tighten the nuts ensuring that the stairs does it's full rotation. Trim the excess threaded rod below the nut were necessary. Weld the handrail sections together, fill the countersunk holes on handrail with "plastic padding" or similar, smooth down and paint.

### Painting Suggestions

We recommend a 2 pack etch primer of Aluminium followed by an undercoat and top coat of a good quality household paint.

The etch prinier is not required on the steel sections of the spiral (pole and handrail)

### British Spirals & Castings

Peak Building, Eccles Rd, Chapel-en-le-Frith, High Peak, SK23 9RG

**T** +44(0)1663 750716 **E** sales@britishsc.co.uk **www.britishsc.co.uk**

A trading division of Harding Sales Ltd. Registered Office: Gorsty Low Farm, The Wash, Chapel-en-le-Frith, SK23 0QL. Company Registration Number: 7550371

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