



**Steel Construction Certification Scheme Limited**

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## Welding Certificate

### 2273 – CPR – 0327 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0327.

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

**Manufacturer**

**Harding Sales Ltd**

**Facilities of the Manufacturer:**

Peak Building, Eccles Road, Chapel-en-le-Frith, High Peak, SK23 9RG

**Standard**

**BS EN 1090-2: 2008 + A1:2011**

**Execution Class**

up to EXC 2 according to BS EN 1090-2:2008+A1:2011

**Welding Process(es)**

**135 – MAG welding with solid wire electrode**

**Base Material(s)**

**S355J2, S355J2H, S355JO, S355JR and S275JR according  
BS EN 10025-2  
S355J2H according to BS EN 10210-1  
S355J2H according to BS EN 10219-1**

**Responsible Welding Coordinator Mick Hurt - Eng Tech, Tech Weld I, IWS**

**Alternate**

n/a

**Attestation**

This certificate attests that all procedures for the execution and surveillance of welding works in connection with **BS EN 1090-1:2009+A1:2011** are implemented.

**Date of first issue**

**September 2014**

**Date of this issue**

**9 September 2014**

**Date of next Surveillance**

**by 8 September 2015**

**Validity Period**

This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

**Chairman:**

D Woodward

**Scheme Manager:**

SL Blackman